

Instructions for Using

Convertible Knee and Foot Controller (Bakelite) for Cabinets 40, 47, 50, 401 and 402

When Used for Foot Control

Slide the controller downward out of the holder (B) and place it on the floor in a convenient position for the operator, then turn up the knee lever (A), as shown in Fig. 2.

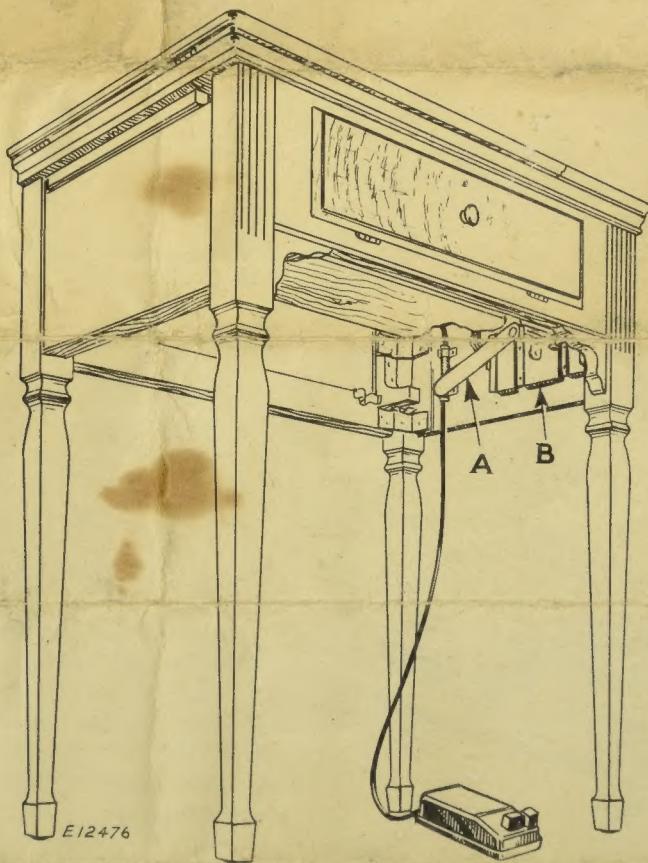


Fig. 1. Bakelite Controller arranged for
Foot Control with Cabinet 40

THE SINGER MANUFACTURING COMPANY

When Used for Knee Control

Insert the controller upward into the holder (B) with the pedal (E) toward you and the base of the controller in the side guides (C). Push up the controller until it rests against the stops (D) only one of which is visible in Fig. 2.

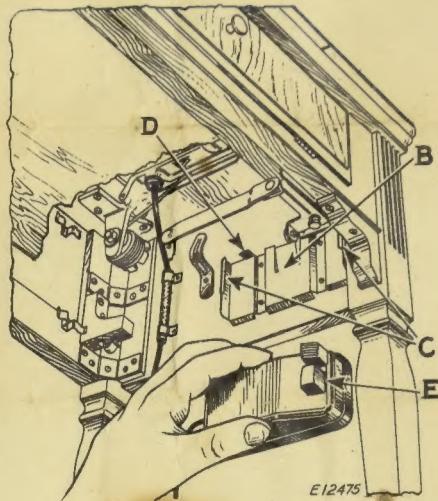


Fig. 2. Placing Bakelite Controller in Cabinet 40 for Knee Control

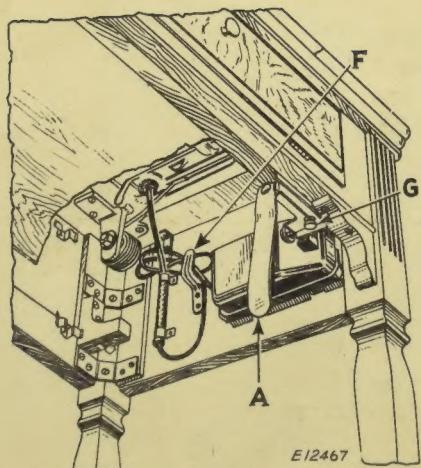


Fig. 3. Bakelite Controller arranged for Knee Control in Cabinet 40

Fold the slack controller lead and place it in the hook (F), as shown in Fig. 3.

Turn down the knee lever (A). Loosen the thumb screw (G) and move the knee lever to the right or left to bring the lever to the position best suited for the operator, then tighten the thumb screw (G).